


PRODUCT ENVIRONMENTAL PROFILE

Environmental Product Declaration

FD 3300
March 2026



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THE ELEMENTS OF THE PRESENT PEP CANNOT BE COMPARED WITH ELEMENTS FROM ANOTHER PROGRAM.		
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PEP Owner	ABB Electrification Sweden AB, Kabeldon BOX 531, SE-441 15 Alingsås, Sweden www.abb.com
Manufacturer name and address	ABB Electrification Sweden AB, Kabeldon BOX 531, SE-441 15 Alingsås, Sweden
Company contacts	EPD_ELSP@in.abb.com
Reference product	FD 3300
Description of the product	Kabeldon FD 3300 is intended for single pole breaking and dis-connecting a connected cable from the busbar system. The busbar system can be disconnected with two disconnectors without stopping the current from the incoming cable passing through. Utilization category according to IEC 60947-3.
Functional unit	The functional unit to this study is a single unit of the FD 3300 able to turn off all or part of an installation by separating the installation or part of the installation of all electrical energy or earth, for safety reasons with a rated voltage U, and rated current I _n ensuring isolation characterized by a rated voltage U _i , and if applicable the specific specifications, according to the appropriate use scenario, and during the reference service life of the product of 20 years. The specifications parameters are: - U= 400 V - I _n = 400 A - U _i = 690 V - IP2X
Other products covered	None
Reference lifetime	20 years
Product category	Electrical, Electronic and HVAC-R Products (Disconnectors)
Use Scenario	The use phase has been modeled based on the sales mix data (2024), and the corresponding low voltage electricity countries mix
Geographical representativeness	Raw materials & Manufacturing: [Europe / Global] Assembly: [Sweden] Distribution / Use: [Global] specific sales mix EoL: [Global]
Technological representativeness	Materials and processes data are specific to the production of the FD 3300
LCA Study	This study is based on the LCA study described in the LCA report 2CGD001935
PEP type	Unitary product declaration
PEP scope	“Cradle to grave”
Year of reported primary data	2024
Reference LCA standards	ISO 14040, ISO 14044 and ISO 14025
LCA software	SimaPro 10.3 (2025)
LCI database	Ecoinvent v3.11 (2025) & Carbon Minds cm.chemicals database v2.02 (June 2025)
LCIA methodology	EN 15804:2012+A2:2019/EF3.1 with (-1/+1) approach for GWP-biogenic

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	2/17

Table of contents

FD 3300	7
Functional unit and reference flow	8
System boundaries and life cycle stages	8
Temporal and geographical boundaries	9
Data quality	9
Environmental impact indicators	9
Allocation rules	10
Limitations and simplifications	10
Energy Models	11
Manufacturing stage	11
Distribution	12
Installation	12
Use	12
End of life	13
Benefits	13
Environmental impacts of the FD 3300	13

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	3/17

List of tables

Table 1: weight of materials of the FD 3300 including its packaging.....7

Table 2: packaging weight of the FD 3300 Disconnecter.....7

Table 3: technical characteristics of FD 3300 (Refer Technical catalogue for complete details)8

Table 4: phases for the evaluation of construction products according to EN50693:2019 [4]... 9

Table 5: energy models used in each LCA stage11

Table 6: use phase parameters.....12

Table 7: environmental impact indicators for the FD3300.....14

Table 8: inventory flow other indicators.....15

Table 9: list of abbreviations for environmental impact and inventory flow indicators15

Table 10: recyclability potential of FD 3300.16

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	4/17

List of figures

Figure 1: material composition of the FD 3300 and its packaging7
Figure 2: distribution methodology.12

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	5/17



ABB Purpose & Embedding Sustainability

ABB is a leading global technology company that energizes the transformation of society and industry to achieve a more productive, sustainable future. By connecting software to its electrification, automation and motion portfolio, ABB pushes the boundaries of technology to drive performance to new levels. With a history of excellence stretching back more than 130 years, ABB's success is driven by about 105 thousand talented employees in over 100 countries.

ABB's Electrification business offers a wide-ranging portfolio of products, digital solutions and services, from substation to socket, enabling safe, smart and sustainable electrification. Offerings encompass digital and connected innovations for low voltage and medium voltage, including EV infrastructure, solar inverters, modular substations, distribution automation, power protection, wiring accessories, switchgear, enclosures, cabling, sensing and control.

ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behaviours.



General Information

ABB Switches and Fusegears operates in Alingsås in Sweden. ABB Provides a complete low voltage distribution system consisting of cabinets, busbars, switching devices, connectors and wide range of accessories that support a great variety of customer applications.

- ABB products comply with following EC directive: "Low-Voltage Directives" (LVD) no. 2014/35/EU
- ISO 9001 for quality management
- ISO 14001 for environmental management
- ISO 45001 for the management of the health and safety of employees in the workplace
- ISO 50001 for energy management

Different products produced in ABB Switches an Fusegears are

- SLD & SLE Fuse Switch Disconnectors
- CDC Cabinets
- Connectors
- Switches and Moulded Case Circuit breakers

Each brand are specific systems which is developed according to standards for different country distribution systems. The primary scope is to deliver a system with high level of safety, simplicity and reliability. Every installer and surrounding environments should be safe during the 40 years of the products lifetime. The products are critical parts of public infrastructure, and continuous operation needs to be secured.

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	6/17



Constituent Materials

FD 3300

FD 3300 weighs 3.22 kg including its paper documentation and packaging.

Table 1: weight of materials of the FD 3300 including its packaging

Material Type	Material Class	Material Code	[g]	Weight %
Metals	Cu and Cu Alloys	M-121	1736.3	53.9 %
	Al and Al Alloys	M-120	375.5	11.7 %
	Steel	M-119	107.8	3.4 %
Plastics	Unsaturated Polyester	M-301	600.0	18.6 %
	Polypropylene	M-202	185.0	5.8 %
	Polyamide	M-208/M-258	24.0	0.8 %
	Polycarbonate	M-204/M-254	17.5	0.6 %
	ABS	M-256	6.8	0.2 %
	Others	N/A	15.2	<0.5%
Others	Paper/Cardboard	M-341	161.9	5.0 %
Total			3218.2	

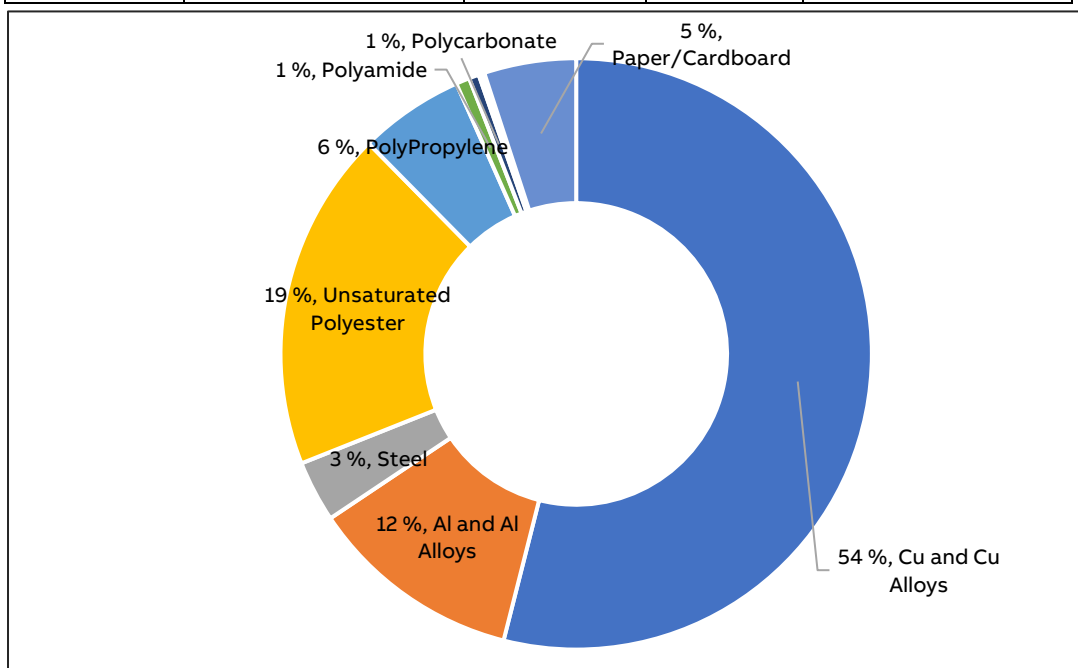


Figure 1: material composition of the FD 3300 and its packaging

In the table below the material used for packaging are listed for the reference product.

Table 2: packaging weight of the FD 3300 Disconnecter

Material	Weight (g)
Corrugated Cardboard	142



LCA background information

Functional unit and reference flow

The functional unit is the reference unit used to quantify the performance of the service delivered by a product to the user. The main purpose of the functional unit is to provide a reference to which inputs and outputs are related in the LCA.

The functional unit to this study is a single unit of the FD 3300 able to turn off all or part of an installation by separating the installation or part of the installation of all electrical energy or earth, for safety reasons with a rated voltage U , and rated current I_n ensuring isolation characterised by a rated voltage U_i , and if applicable the specific specifications, according to the appropriate use scenario, and during the reference service life of the product of 20 years.

The specifications parameters are:

- $U = 400 \text{ V}$
- $I_n = 400 \text{ A}$
- $U_i = 690 \text{ V}$

The technical characteristics are listed below.

*Table 3: technical characteristics of FD 3300
(Refer Technical catalogue for complete details)*

FD 3300 Disconnecter	
H = Height (mm)	355
L = Width (mm)	87.5
P = Depth (mm)	139
X = Total number of Cabinets	1
IP = Degree of Ingress protection	IP2X

The reference flow of the study is a single FD 3300 (including its packaging and accessories) with mass described in table 3.

System boundaries and life cycle stages

The life cycle of the FD 3300, is a “from cradle to grave” analysis and covers the following main life cycle stages: manufacturing, including the relevant acquisition of raw material, preparation of semi-finished goods, etc. and processing steps; distribution; installation, including the relevant steps for the preparation of the product for use; use including the required maintenance steps within the RSL (reference service life of the product); end-of-life stage, including the necessary steps until final disposal or recovery of the product system.

The following table shows the stages of the product life cycle and the information stages according to EN 50693:2019 [1] for the evaluation of electronic and electrical products and systems.

As indicated in the PCR [2] capital goods such as buildings, machinery, tools and infrastructure, the packaging for internal transport which cannot be allocated directly to the production of the reference product, may be excluded from the system boundary.

In this study, infrastructures are excluded, except when present in the Ecoinvent [3] database.

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	8/17

Table 4: phases for the evaluation of construction products according to EN50693:2019 [1].

Manufacturing	Distribution	Installation	Use	End-of-Life (EoL)
Acquisition of raw materials	Transport to distributor/ logistic center Transport to place of use	Installation EoL treatment of generated waste (packaging)	Usage Maintenance	Deinstallation Collection and transport EoL treatment
Transport to manufacturing site				
Components/parts manufacturing				
Assembly				
Packaging				
EoL treatment of generated waste				

Temporal and geographical boundaries

The ABB Kabeldon component suppliers are based in Europe. The reference year of the study is 2024. The geographical representativeness of the study is global, since the raw materials are sourced in different countries and the product is sold all over the world. Secondary data are taken from Ecoinvent 3.11 [3] and Carbon Minds v.2.02 [4] databases: the selected Ecoinvent and Carbon Minds processes in the LCA model have a regional representativeness, in absence of specific regional dataset, European, RoW or global datasets had been chosen. In this way, a conservative approach has been adopted.

Data quality

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. Main data sources are the bill of materials & drawings which are available on the ERP (SAP) & Windchill. For all processes for which primary data are not available, generic data originating from the Ecoinvent database [3] (allocation cut-off by classification), and Carbon Minds [4], are used.

Environmental impact indicators

The information obtained from the inventory analysis is aggregated according to the effects related to the various environmental issues. According to PCR [2] and EN 50693 [1] the environmental impact indicators must be determined using the characterization factors and impact assessment methods specified in EN 15804:2012+A2:2019 [5].

PCR [2] and the EN 50693:2019 [1] standard establish four indicators for climate change: Climate change (total) which includes all greenhouse gases; Climate change (fossil fuels); Climate change (biogenic) which includes the emissions and absorption of biogenic carbon dioxide and biogenic carbon stored in the product; Climate change (land use) - land use and land use transformation. Other indicators as per the PCR [2].

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	9/17

Allocation rules

An allocation key is used for consumption related to the manufacturing process in the production site, as well for company waste. Allocation coefficients are based on the production line's occupancy area for electricity, gas, water and waste generated.

Limitations and simplifications

Raw materials life cycle stage includes the extraction of raw materials as well as the transport distances to the manufacturing suppliers. These distances were assumed to be 100 km assuming no specific data available PCR [2]. This distance was added to the one already included in the market processes used for the model, to adopt a conservative approach.

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	10/17

Energy Models

Table 5: energy models used in each LCA stage

LCA Stage	EN 15804:2012 +A2:2019 module	Energy model	Notes
Manufacturing	A1-A2	Electricity, {RER} market group for Cut-off	Based on materials and supplier's locations
	A3	Electricity, {SE} market for Cut-off	
Use Stage	B6	Electricity, [country]x market for Cut-off, S **	Low voltage, based on 2024 country sales mix
EoL	C1-C4	Electricity, {GLO} market group for Cut-off	



Inventory analysis

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. For data collection, Bills of Material (BOM) extracted from ABB's internal SAP software were used. They are a list of all the components and assemblies that constitute the finished product, organized by level. Each item is matched with its code, quantity, weight and supplier. The BOMs were then processed, adding material, surface area and other weight data, taken from technical drawings. Finally, the manufacturing process and surface treatment were assigned, according to information provided by R&D personnel. Road distances between the suppliers and ABB were calculated using Google Maps, and marine distances using Distances & Time (Searates).

All primary data collected from ABB are from 2024, which was a representative production year. Theecoinvent cut-off by classification system processes [3] and Carbon Minds database [4] were used to represent the LCA model. Carbon Minds database which is developed for plastics granules, is used for the modelling of thermoset and thermoplastics. Primary data from ABB suppliers are, as well, utilized when available.

Manufacturing stage

The FD 3300 is composed of a multitude of components, all of which are made from of numerous materials. Most of the inputs to the products' manufacturing stage are already produced component parts.

The single use packaging as well as paper documentation are also included in the analysis in the manufacturing stage. In absence of primary information, an average raw material packaging content of 5% of the mass of reference equipment has been considered as per PSR [6].

The entire supplier's network has been modelled considering each transportation stage, from the first manufacturing supplier to the next.

All the specific distances from the last subassembly suppliers' factories up to the ABB manufacturing facility have been calculated.

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	11/17

The electric energy mix used for the production phase is chosen from the SE Country mix from the Ecoinvent database [3], representative of ABB Kabeldon production.

Distribution

The transport distances from ABB manufacturing plant to the distribution centers (regional distribution centers / local sales organizations) have been calculated considering the specific 2024 sales mix data for cluster (SAP ERP sales data as a source). An additional 1000km distance (by land) is considered as per the PCR [2], to take into account the transport from RDC to the final customer.

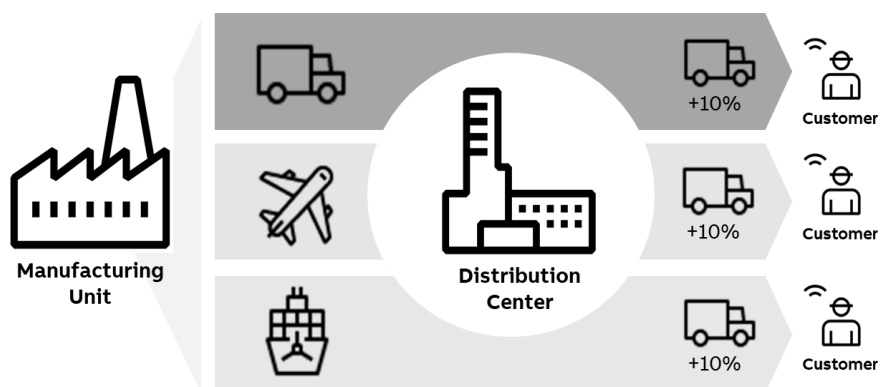


Figure 2: distribution methodology.

Installation

The installation phase only implies manual activities, and no energy is consumed. This phase also includes the disposal of the packaging of the product.

The actual packaging disposal site is unknown and is managed by the customer, so the disposal scenario of the packaging was calculated based on the values reported in the PSR [6] and, for countries other than EU, 100% incineration without energy recovery has been considered. A transport distance of 100 km to the disposal site (according to PSR [6]) was assumed.

Use

Use and maintenance are modelled according to the PCR [2].

During the use phase, Coils dissipate some electricity due to power losses. They are calculated according to the data provided in the catalogue of the circuit breaker and following the PCR [2] and PSR [6] rules, specific for the disconnectors family:

Table 6: use phase parameters

Parameters		
Load rate	[%]	50
h/year	[h]	8760
RSL	[years]	20
Use Time rate (α)	[%]	30

The formula for the calculation of the electricity consumed is shown below and it is described as follows, where P_{use} is the power consumed by the switch at a given value of voltage:

$$E_{use} [kWh] = \frac{P_{use} * 8760 * RSL * \alpha}{1000}$$

The energy model used for this phase has been modeled based on the 2024 actual sales mix data (SAP ERP sales data as a source). From Ecoinvent database, the low voltage electricity country mix for each country has been selected with its respective percentage on the total sales mix (Electricity, low voltage [Country]x | market for | Cut-off, S).

End of life

The end-of-life stage and the percentages for end-of-life treatments is modelled according to PCR [2] and PSR-005 [7].

Since no specific data is available, the transport distances from the place of use to the place of disposal are assumed to be 1000 km (local/domestic transport by lorry, according to PSR [2]).

Benefits

Module D refers to the contribution from the life cycle of the product to the circular economy. The module is an optional one, but it can be registered in PEP Ecopassport on a voluntary basis. The assessment of benefits is carried according to the end-of-life scenarios and does NOT consider the wastes and co-products resulting in Modules A1-A3.

The parameters and formula used to calculate module D results can be observed below:

$$Module D = \sum (+ R1_i \times M_i \times EPM_i - R2_i \times M_i \times EPM_i * -R3_i \times M_i \times ESE)_i$$

$R1_i$ = Recycled content of the material from primary data

$R2_i$ = Recyclability potential of the material according to table 7 -PEP-PCR-ED4-EN-2021_09_06 [1]

$R3_i$ = Energy recovery potential of the material according to table 7 -PEP-PCR-ED4-EN-2021_09_06

M_i = mass of the material in the study from the constituent table

EPM_i = environmental impact of 1kg of primary material production

EPM_i^* = environmental impact of 1kg of primary material production (for another product)

ESE = inputs and outputs (by analysis unit) that would have resulted from the specific energy source substituted by the quantity of recovered material i , intended for energy recovery (heat or electricity).

The LHV values to calculate the ESE is considered from Ecoinvent. The scope of module D includes the modules from A4-C4. The point of substitution is considered after the EOL of the product i.e. after C3 and C4 modules according to PEP-PCR-ED4-EN-2021_09_06



Environmental impacts

Environmental impacts of the FD 3300

The following table shows the environmental impact indicators of the life cycle of a FD 3300 as indicated by PCR [2] and EN 50693:2019 [1]. The indicators are divided into the contribution

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	13/17

of the processes to the different stages (manufacturing, distribution, installation, use and end-of-life).

Table 7: environmental impact indicators for the FD3300

Impact category	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life	Benefits
GWP-total	kg CO2 eq	1.13E+02	3.42E+01	1.61E+00	1.26E-01	7.47E+01	2.26E+00	-1.42E+01
GWP-fossil	kg CO2 eq	1.08E+02	3.40E+01	1.60E+00	6.95E-02	7.03E+01	2.24E+00	-1.42E+01
GWP-biogenic	kg CO2 eq	3.18E+00	1.17E-01	4.80E-04	5.67E-02	2.99E+00	1.69E-02	1.15E-01
GWP-luluc	kg CO2 eq	1.48E+00	7.97E-02	2.60E-04	1.09E-04	1.40E+00	1.16E-03	-3.34E-02
ODP	kg CFC11-eq	2.02E-06	4.18E-07	2.73E-08	3.75E-09	1.54E-06	2.53E-08	-1.22E-07
AP	mol H+ eq	1.75E+00	1.27E+00	6.25E-03	2.54E-04	4.64E-01	5.09E-03	-7.37E-01
EP-freshwater	kg P eq	1.76E-01	1.01E-01	5.08E-05	2.16E-05	7.35E-02	6.57E-04	-5.86E-02
EP-marine	kg N eq	1.72E-01	8.08E-02	2.43E-03	9.16E-05	8.71E-02	1.99E-03	-4.09E-02
EP-terrestrial	mol N eq	2.04E+00	1.04E+00	2.66E-02	7.18E-04	9.63E-01	1.29E-02	-5.50E-01
POCP	kg NMVOC eq	5.53E-01	3.05E-01	9.22E-03	2.08E-04	2.33E-01	4.49E-03	-1.57E-01
ADP-m&m	kg Sb eq	1.85E-02	1.61E-02	1.57E-06	1.71E-07	2.44E-03	3.68E-05	-9.02E-03
ADP-fossil	MJ	2.34E+03	4.59E+02	2.19E+01	1.66E+00	1.84E+03	2.15E+01	-1.70E+02
WDP	m3 of equiv. depriv.	2.93E+01	2.15E+01	5.21E-02	5.28E-02	7.25E+00	4.51E-01	-1.10E+01
PENRE	MJ	2.32E+03	4.41E+02	2.19E+01	1.66E+00	1.84E+03	2.15E+01	-1.70E+02
PENRM	MJ	1.85E+01	1.85E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	2.34E+03	4.59E+02	2.19E+01	1.66E+00	1.84E+03	2.15E+01	-1.70E+02
PERE	MJ	2.06E+03	8.29E+01	1.57E-01	1.44E-01	1.98E+03	1.65E+00	-3.89E+01
PERM	MJ	2.43E+00	2.43E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	2.06E+03	8.53E+01	1.57E-01	1.44E-01	1.98E+03	1.65E+00	-3.89E+01
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PET	MJ	4.41E+03	5.44E+02	2.21E+01	1.81E+00	3.82E+03	2.32E+01	-2.09E+02
FW	m3	5.52E+00	5.77E-01	1.65E-03	1.78E-03	4.93E+00	1.42E-02	-2.81E-01
HWD	kg	1.85E-02	1.06E-02	1.50E-04	7.60E-06	5.95E-03	1.83E-03	-7.45E-04
N-HWD	kg	2.71E+01	8.28E+00	6.07E-01	1.32E-01	1.56E+01	2.45E+00	-2.44E+00
RWD	kg	1.89E-02	9.97E-04	2.90E-06	3.13E-06	1.78E-02	4.46E-05	-2.78E-04
CfR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MfR	kg	1.58E+00	2.20E-02	0.00E+00	1.16E-01	0.00E+00	1.45E+00	0.00E+00
MfER	kg	1.03E-02	1.03E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EN	MJ by energy vector	4.97E+00	0.00E+00	0.00E+00	6.50E-02	0.00E+00	4.90E+00	0.00E+00
PM	disease inc.	7.35E-06	4.32E-06	5.87E-08	1.70E-09	2.90E-06	6.17E-08	-2.23E-06
IRP	kBq U-235 eq	8.63E+01	4.02E+00	1.18E-02	1.22E-02	8.20E+01	1.74E-01	-1.08E+00
ETP-fw	CTUe	2.07E+03	1.66E+03	1.45E+00	8.87E-01	3.65E+02	3.78E+01	-7.99E+02
HTP-c	CTUh	1.79E-07	1.37E-07	1.47E-10	1.87E-11	4.09E-08	1.06E-09	-7.52E-08
HTP-nc	CTUh	1.49E-05	1.25E-05	1.59E-08	6.71E-10	2.37E-06	5.68E-08	-7.33E-06
SQP	Pt	2.03E+03	4.87E+02	7.93E+00	3.81E-01	1.52E+03	8.93E+00	-2.45E+02

Table 8: inventory flow other indicators

Impact category	Unit	FD3300
Biogenic Carbon content of the product	kg	4.65E-02
Biogenic Carbon content of the associated packaging	kg	6.04E+00

Table 9: list of abbreviations for environmental impact and inventory flow indicators

Environmental impact indicators

GWP-total	Global Warming Potential total (Climate change)
GWP-fossil	Global Warming Potential fossil
GWP-biogenic	Global Warming Potential biogenic
GWP-luluc	Global Warming Potential land use and land use change
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential
EP-freshwater	Eutrophication potential - freshwater compartment
EP-marine	Eutrophication potential - fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential -Accumulated Exceedance
POCP	Formation potential of tropospheric ozone
ADP-m&m	Abiotic Depletion for non-fossil resources potential
ADP-fossil	Abiotic Depletion for fossil resources potential
WDP	Water deprivation potential

Resource use indicators

PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw material
PERM	Use of renewable primary energy resources used as raw material
PERT	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PENRE	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw material
PNERM	Use of non-renewable primary energy resources used as raw material
PENRT	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PET	Total use of primary energy in the lifecycle

Secondary materials, water and energy resources

SM	Use of secondary materials
RSF	Use of renewable secondary fuels
NRSF	Use of non-renewable secondary fuels
FW	FW: Net use of fresh water

Waste category indicators

HWD	Hazardous waste disposed
N-HWD	Non-hazardous waste disposed
RWD	Radioactive waste disposed

Output flow indicators

CfR	Components for reuse
MfR	Materials for recycling
MfER	Materials for energy recovery
EN	Exported energy

Other indicators

PM	Emissions of Fine particles
IRP	Ionizing radiation, human health
ETP-fw	Ecotoxicity, freshwater
HTP- c	Human toxicity, carcinogenic effects
HTP- nc	Human toxicity, non-carcinogenic effects
SQP	Impact related to Land use / soil quality

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	15/17



Additional environmental information

As additional environmental information, the potential recyclability rate of the total product mass has been calculated. This is consistent with the rates reported in the technical report IEC/TR 62635 Edition 1.0 [7] Table D.6, based on which the recyclability potentials were determined.

The recyclability potential has been calculated considering the product weight only (excluding packaging). It should be noted that this value represents theoretical potential and does not reflect a real-case scenario. Therefore, these percentages have not been used in the calculation of the environmental impact indicators.

Table 10: recyclability potential of FD 3300.

	Percentage
Recyclability potential	72.73%

References

- [1] European Norm. *EN 50693:2019 - Product category rules for life cycle assessments of electronic and electrical products and systems*. Bruxelles. Belgium. 2019.
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- [5] European Norm. *EN 15804:2012+A2:2019/AC:2021 - Sustainability of construction works – Environmental product declarations - Core rules for the product category of construction products*. Bruxelles. Belgium. 2021.
- [6] PEP Ecopassport. *PSR "PSR-0005-ed3.1-EN-2023 12 08" - SPECIFIC RULES FOR Electrical switchgear and control gear Solutions*. 2023.
- [7] International Electrotechnical Commission. *IEC/TR 62635 - Guidelines for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment edition 1.0*. Geneve. Switzerland. 2012.
- [8] International Organization for Standardization. *ISO 14040:2006/Amd 1:2020 - Environmental management - Life cycle assessment - Principles and framework*. Geneve. Switzerland. 2021.
- [9] International Organization for Standardization. *ISO 14044:2006/Amd:1:2017/Amd2:2020 - Environmental management - Life cycle as-sessment - Requirements and guidelines*. Geneve. Switzerland. 2020.

STATUS	SECURITY LEVEL	PEP ECOPASSPORT® REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00787-V01.01-EN	2CGD001936	A.000	en	17/17